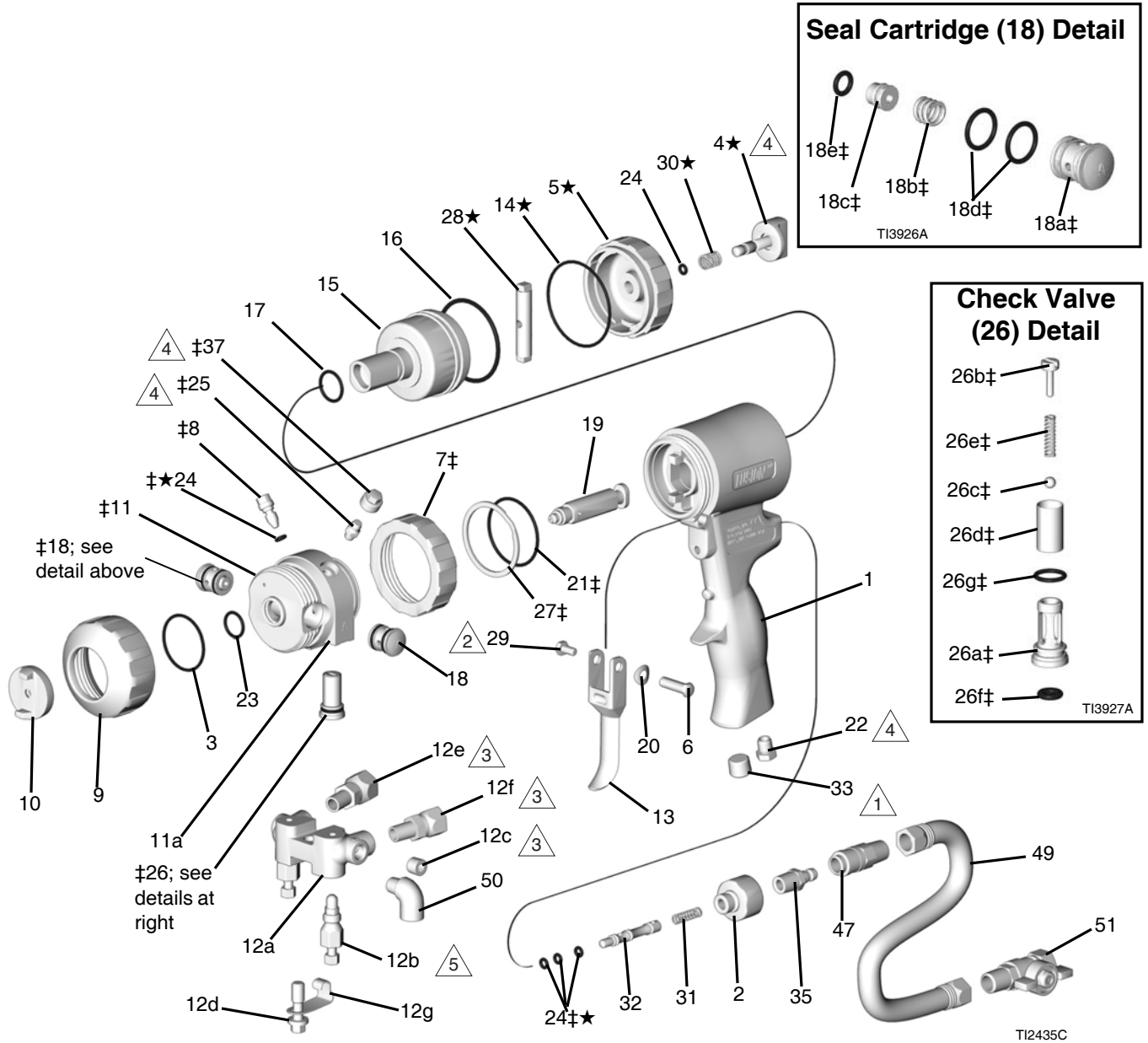


# Parts

**NOTE:** The round pattern gun is shown below. Refer to **Detail Views**, page 35, for parts specific to other models.



- △1 Torque to 125-135 in-lb (14-15 N•m).
- △2 Torque to 20-30 in-lb (2.3-3.4 N•m).
- △3 Torque to 235-245 in-lb (26.6-27.7 N•m).
- △4 Torque to 35-45 in-lb (4-5 N•m).
- △5 Torque to 32-40 ft-lb (43-54 N•m).

Parts

Ref.	Part	Description	Qty.
1	15K365	HANDLE	1
2	15B208	PLUG, air valve	1
3‡	248137	O-RING, PTFE, package of 6	1
4★	15B206	LOCK, safety	1
5★	15B204	CAP, cylinder	1
6	192272	PIN	1
7‡	15B215	RING, lock	1
8‡	15B223	VALVE, cleanoff air	1
9‡	15B211	RING, retaining	1
10‡	15B210	AIR CAP, for round pattern guns	1
11‡	246491	HOUSING, fluid	1
11a★	248860	KIT, thread insert, fusion	1
12	246012	MANIFOLD, fluid, 2-hose, includes 12a-12g	1
	249523	MANIFOLD, fluid, 4-hose, includes 12a, 12b, 12d-12g, 50; see <b>Detail Views</b> , page 35	1
12a	----	MANIFOLD	1
12b	246356	VALVE, fluid	2
12c	100139	PLUG, pipe; 1/8-27 npt	2
12d	15B221	BOLT, 5/16-24	1
12e	117634	SWIVEL, B side; 1/8 npt(m) x number 6 JIC(f), for 2-hose manifold	1
12f	117635	SWIVEL, A side; 1/8 npt(m) x number 5 JIC(f), for 2-hose manifold	1
12g	15B993	SPRING, ring, lock	1
13	15B209	TRIGGER	1
14★	248136	O-RING, cylinder cap, package of 6	1
15	15B203	PISTON	1
16	248135	O-RING, piston; package of 6	1
17	248134	O-RING, piston shaft; package of 6	1
18‡	246349	CARTRIDGE, seal, A side, SST; includes 18a-18e	1
	246350	CARTRIDGE, seal, B side, SST; includes 18a-18e	1
18a	----	CARTRIDGE BODY	1
18b	117491	SPRING	1
18c	----	SEAL KIT, see <b>Side Seal Kits</b> , page 42	1
18d	248130	O-RING, cartridge body; package of 6	1
18e	248128	O-RING, side seal, package of 6	1
19	----	CHAMBER, mix; see <b>Mix Chamber Kits</b> , page 36	1
20	15C480	WASHER, wave	1
21‡	248132	O-RING; package of 6	1
22	119626	MUFFLER	1
23‡	248131	O-RING, package of 6	1
24‡★	246354	O-RING, package of 6	1
25‡	100846	FITTING, grease	1

Ref.	Part	Description	Qty.
26‡	246731	VALVE, check, A side, includes 26a-26g	1
	246352	VALVE, check, B side, includes 26a-26g	1
26a‡	----	HOUSING	1
26b‡	15B214	SCREW, 5/16-18 x 1/2 in. (13 mm)	1
26c‡	257420	BALL; carbide, package of 10	1
26d‡	----	SCREEN, see <b>Check Valve Filter Screen Kits</b> , page 38	1
26e‡	117490	SPRING	1
26f‡	248133	O-RING, check valve face, package of 6	1
26g‡	248129	O-RING, check valve housing; package of 6	1
27‡	116550	RING, retaining	1
28★	15B205	STOP, piston	1
29	203953	SCREW, 10-24 x 3/8 in. (10 mm)	1
30★	114070	SPRING	1
31	117485	SPRING	1
32	15B202	SPOOL, valve	1
33	100721	PLUG, pipe, 1/4-18 npt; round and flat pattern guns only	1
35	117509	QUICK-DISCONNECT, male, air, 1/4 npt(m), round and flat pattern guns only	1
36▲	222385	CARD, warning, not shown	1
37‡	15B689	COVER, grease fitting	1
46	117792	GREASE GUN, not shown	1
47	117510	COUPLER, air line	1
49	15B772	HOSE, air; 1/4 npsm (fbc); 18 in. (0.46 m)	1
50	112307	ELBOW, street; 1/8 npt (m x f), round and flat pattern guns only	2
51	15B565	VALVE, ball, 1/4 npt (m x f), round and flat pattern guns only	1
55▲	172479	TAG, warning, not shown	1
56▲	15D235	SIGN, instruction, not shown	1
57	117773	GREASE CARTRIDGE, 3 oz, not show; SDS sheet available at <a href="http://www.graco.com">www.graco.com</a>	1
65	248279	GREASE, tube, 4 oz, not shown; SDS sheet available at <a href="http://www.graco.com">www.graco.com</a>	1

**NOTE:** See **Detail Views**, page 35, for additional parts.

▲ Replacement safety labels, tags, and cards are available at no cost.

‡ Included in Front End Replacement Kit 246361.

✳ For date code B17 or prior, see manual 310767.

★ Included in Safety Stop Assembly 248064 (includes 1 of item 24).

## Gun Repair Kits

Read the chart left to right and top to bottom to find the quantity of each part in the kits.

Ref.	Includes					
	Bulk O-ring Kits (quantity)	246347 Side Seal Cartridge O-ring Kit	246348 Side Seal Kit	246351 Check Valve O-ring Kit	246355 Complete O-ring Kit	25M221 High Temperature /Pressure O-ring Kit
3	248137 (6) 25M244 (50)				1	
10	129209 (10)					1
14	248136 (6)				1	
16	248135 (6) 25M245 (25)				1	
17	248134 (6)				1	
18c	----		2			
18d	248130 (6) 25M242 (50)	4			4	
18e	248128 (6) 298790 (50)	2	2		2	
21	248132 (6)				1	
23	248131 (6) 25M243 (50)				1	
24	246354 (6) 25M239 (50)				5	
26f	248133 (6)			2	2	
26g	248129 (6) 25M247 (25)			2	2	
40	246360 (3) 25M248 (25)					

## Check Valve Filter Screen Kits

Each kit includes ten filter screens.

The gun is shipped with 80 mesh filter screens.

Part	Description
246357	40 mesh (0.015 in., 375 micron)
246358	60 mesh (0.010 in., 238 micron)
246359	80 mesh (0.007 in., 175 micron)

## Drill Bit Kit

### 119386

Kit includes 20 cleanout drill bits ranging in sizes of #61 through #80.

## Handle Cleanout Drill Kit

### 248969

Kit includes all 5 drill bits of extra long length needed to clean out the air passages in the Air Purge gun handle and fluid housing.